



DRUCKFARBEN HELLAS SA

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KRAFT HARD DUKO METALLIZED

## Safety data sheet

### SECTION 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Code: CK32253B001, CK32252B001  
Product name: KRAFT HARD DUKO METALLIZED (GLOSS/MATTE BASE)

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: High performance enamel paint for metal

#### 1.3. Details of the supplier of the safety data sheet

Name: DRUCKFARBEN HELLAS SA  
Full address: Megaridos Ave  
District and Country: 193 00 Aspropyrgos (Attiki)  
Greece  
Tel. +30 210 5519500  
Fax +30 210 5519501

e-mail address of the competent person responsible for the Safety Data Sheet: [psafety@druckfarben.gr](mailto:psafety@druckfarben.gr)

#### 1.4. Emergency telephone number

For urgent inquiries refer to: +30 210 7793777

### SECTION 2. Hazards identification

#### 2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Flammable liquid, category 3	H226	Flammable liquid and vapour.
Specific target organ toxicity - repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Eye irritation, category 2	H319	Causes serious eye irritation.
Skin irritation, category 2	H315	Causes skin irritation.
Specific target organ toxicity - single exposure, category 3	H335	May cause respiratory irritation.
Specific target organ toxicity - single exposure, category 3	H336	May cause drowsiness or dizziness.

#### 2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words:

Warning

Hazard statements:

**H226** Flammable liquid and vapour.  
**H373** May cause damage to organs through prolonged or repeated exposure.  
**H319** Causes serious eye irritation.  
**H315** Causes skin irritation.  
**H335** May cause respiratory irritation.  
**H336** May cause drowsiness or dizziness.  
**EUH208** Contains:  
oxybis(methyl-2,1-ethanediyl) diacrylate  
  
May produce an allergic reaction.

Precautionary statements:

**P102** Keep out of reach of children.  
**P210** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
**P233** Keep container tightly closed.  
**P280** Wear protective gloves / eye protection / face protection.  
**P370+P378** In case of fire: use CO<sub>2</sub>, foam or dry powder for extinction.  
**P501** Dispose of contents and container to an approved waste disposal plant or recycled in accordance with local / national / international regulations.  
**P101** If medical advice is needed, have product container or label at hand.  
**P264** Wash hands thoroughly after handling.  
**P271** Use only outdoors or in a well-ventilated area.  
**P304+P340** IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**Contains:** xylene (mixture of isomers)  
hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics  
n-butyl acetate  
1-methoxy-2-propanol

### 2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

## SECTION 3. Composition/information on ingredients

### 3.1. Substances

Information not relevant

### 3.2. Mixtures

Contains:

**Identification** **x = Conc. %** **Classification 1272/2008**

**(CLP)**
**hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics**

CAS 64742-48-9

30 &lt; x &lt; 50

Flam. Liq. 3 H226, Asp. Tox. 1 H304, STOT SE 3 H336, EUH066, Note P

EC 919-857-5

INDEX -

Reg. no. 01-2119463258-33-0000

**xylene (mixture of isomers)**

CAS 1330-20-7

10 &lt; x &lt; 20

Flam. Liq. 3 H226, Acute Tox. 4 H312, Acute Tox. 4 H332, Asp. Tox. 1 H304, STOT RE 2 H373, Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Note C

EC 215-535-7

INDEX 601-022-00-9

Reg. no. 01-2119488216-32

**n-butyl acetate**

CAS 123-86-4

5 &lt; x &lt; 9

Flam. Liq. 3 H226, STOT SE 3 H336, EUH066

EC 204-658-1

INDEX 607-025-00-1

**1-methoxy-2-propanol**

CAS 107-98-2

1 &lt; x &lt; 5

Flam. Liq. 3 H226, STOT SE 3 H336

EC 203-539-1

INDEX 603-064-00-3

**Butan-1-ol**

CAS 71-36-3

1 &lt; x &lt; 3

Flam. Liq. 3 H226, Acute Tox. 4 H302, Eye Dam. 1 H318, Skin Irrit. 2 H315, STOT SE 3 H335, STOT SE 3 H336

EC 200-751-6

INDEX 603-004-00-6

**ethylbenzene**

CAS 100-41-4

1 &lt; x &lt; 5

Flam. Liq. 2 H225, Acute Tox. 4 H332, Asp. Tox. 1 H304, STOT RE 2 H373

EC 202-849-4

INDEX 601-023-00-4

Reg. no. 01-2119489370

**Hydrocarbons, C10-C13, isoalkanes, cyclics, <2% aromatics**

CAS -

1 &lt; x &lt; 5

Asp. Tox. 1 H304, EUH066

EC 918-317-6

INDEX -

Reg. no. 01-2119474196-32-xxxx

**zinc octoate**

CAS 136-53-8

0,5 &lt; x &lt; 1

Skin Irrit. 2 H315

EC 209-156-6

INDEX -

**zirconium octoate**

CAS 22464-99-9

0 &lt; x &lt; 0,5

Repr. 2 H361d

EC 245-018-1

INDEX -

Reg. no. 01-2119979088-21-0004

**2-butoxyethanol**

CAS 111-76-2

0 &lt; x &lt; 0,5

Acute Tox. 4 H302, Acute  
Tox. 4 H312, Acute Tox. 4  
H332, Eye Irrit. 2 H319, Skin  
Irrit. 2 H315

EC 203-905-0

INDEX 603-014-00-0

Reg. no. 01-2119475108-36

**oxybis(methyl-2,1-ethanediyl) diacrylate**

CAS 57472-68-1

0 &lt; x &lt; 0,5

Eye Dam. 1 H318, Skin Irrit. 2  
H315, Skin Sens. 1 H317

EC 260-754-3

INDEX -

Reg. no. 01-2119484629-21

**2-methoxy-1-methylethyl acetate**

CAS 108-65-6

0 &lt; x &lt; 0,5

Flam. Liq. 3 H226

EC 203-603-9

INDEX 607-195-00-7

**acetone**

CAS 67-64-1

0 &lt; x &lt; 0,5

Flam. Liq. 2 H225, Eye Irrit. 2  
H319, STOT SE 3 H336,  
EUH066

EC 200-662-2

INDEX 606-001-00-8

Reg. no. 01-2119471330-49-0016

**2,6-di-tert-butyl-p-cresol**

CAS 128-37-0

0 &lt; x &lt; 0,5

Aquatic Acute 1 H400 M=1,  
Aquatic Chronic 1 H410 M=1

EC 204-881-4

INDEX -

Reg. no. 01-2119565113-46

**2-(2-butoxyethoxy)ethanol**

CAS 112-34-5

0 &lt; x &lt; 0,5

Eye Irrit. 2 H319

EC 203-961-6

INDEX 603-096-00-8

Reg. no. 01-2119475104-44

The full wording of hazard (H) phrases is given in section 16 of the sheet.

**SECTION 4. First aid measures****4.1. Description of first aid measures**

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

**4.2. Most important symptoms and effects, both acute and delayed**

Specific information on symptoms and effects caused by the product are unknown.

**4.3. Indication of any immediate medical attention and special treatment needed**

Information not available

**SECTION 5. Firefighting measures****5.1. Extinguishing media****SUITABLE EXTINGUISHING EQUIPMENT**

Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

**UNSUITABLE EXTINGUISHING EQUIPMENT**

Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

**5.2. Special hazards arising from the substance or mixture****HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE**

Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

**5.3. Advice for firefighters****GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

**SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS**

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

## SECTION 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

Send away individuals who are not suitably equipped. Eliminate all sources of ignition (cigarettes, flames, sparks, etc.) from the leakage site.

### 6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

### 6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. If the product is flammable, use explosion-proof equipment. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

### 6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

## SECTION 7. Handling and storage

### 7.1. Precautions for safe handling

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Vapours may catch fire and an explosion may occur; vapour accumulation is therefore to be avoided by leaving windows and doors open and ensuring good cross ventilation. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. When performing transfer operations involving large containers, connect to an earthing system and wear antistatic footwear. Vigorous stirring and flow through the tubes and equipment may cause the formation and accumulation of electrostatic charges. In order to avoid the risk of fires and explosions, never use compressed air when handling. Open containers with caution as they may be pressurised. Do not eat, drink or smoke during use. Avoid leakage of the product into the environment.

### 7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Store in a well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

### 7.3. Specific end use(s)

Information not available

## SECTION 8. Exposure controls/personal protection

### 8.1. Control parameters

Regulatory References:

BGR      България

МИНИСТЕРСТВО НА ТРУДА И СОЦИАЛНАТА ПОЛИТИКА  
МИНИСТЕРСТВО НА ЗДРАВЕОПАЗВАНЕТО НАРЕДБА № 13 от 30

GBR	United Kingdom	декември 2003 г
GRC	Ελλάδα	ΕΗ40/2005 Workplace exposure limits
EU	OEL EU	ΕΦΗΜΕΡΙΣ ΤΗΣ ΚΥΒΕΡΝΗΣΕΩΣ - ΤΕΥΧΟΣ ΠΡΩΤΟ Αρ. Φύλλου 19 - 9 Φεβρουαρίου 2012
	TLV-ACGIH	Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 91/322/EEC. ACGIH 2016

**2,6-di-tert-butyl-p-cresol**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
OEL	EU	10			

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,0002	mg/l
Normal value in marine water	0,00002	mg/l

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Effects on workers	
	DNEL	DMEL	DNEL	DMEL
Inhalation			VND	3,5 mg/kg
Skin			VND	0,5 mg/kg bw/d

**2-(2-butoxyethoxy)ethanol**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
TLV	GRC	67,5	10	101,2	15
OEL	EU	67,5	10	101,2	15
TLV-ACGIH		66	10		

**hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
TLV	GRC	1200			

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Effects on workers	
	DNEL	DMEL	DNEL	DMEL
Oral			VND	300 mg/kg/d
Inhalation			VND	900 mg/m3 VND 1500 mg/m3
Skin			VND	300 mg/kg/d VND 300 mg/kg/d

**xylene (mixture of isomers)**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
WEL	GBR		50		100
TLV	GRC	435	100	650	150
OEL	EU	221	50	442	100

TLV-ACGIH 100 150

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,327	mg/l
Normal value in marine water	0,327	mg/l
Normal value for fresh water sediment	12,46	mg/kg
Normal value for marine water sediment	12,46	mg/kg

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers			Effects on workers				
Oral			VND	1,6 mg/kg/d				
Inhalation	174 mg/m3	174 mg/m3	VND	14,8 mg/m3	289 mg/m3	289 mg/m3	VND	77 mg/m3
Skin			VND	108 mg/kg/d			VND	180 mg/kg/d

**n-butyl acetate**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
WEL	GBR		150		200
TLV	GRC	710	150	950	200
TLV-ACGIH			150		200

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,18	mg/l
Normal value in marine water	0,018	mg/l
Normal value for fresh water sediment	0,981	mg/kg
Normal value for marine water sediment	0,0981	mg/kg
Normal value for water, intermittent release	0,36	mg/l
Normal value of STP microorganisms	35,6	mg/l

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers			Effects on workers				
Inhalation	859,7 mg/m3	859,7 mg/m3	102,34 mg/m3	102,34 mg/m3	960 mg/m3	960 mg/m3	480 mg/m3	480 mg/m3

**Butan-1-ol**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min		
		mg/m3	ppm	mg/m3	ppm	
WEL	GBR			154	50	SKIN
TLV	GRC	300	100	300	100	
TLV-ACGIH		61	20			

**ethylbenzene**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
WEL	GBR		100		125
TLV	GRC	435	100	545	125
OEL	EU	442	100	884	200



TLV-ACGIH 100 125

**zinc octoate**
**Threshold Limit Value**

Type	Country	TWA/8h mg/m3	ppm	STEL/15min mg/m3	ppm
OEL	EU	3700			

**zirconium octoate**
**Threshold Limit Value**

Type	Country	TWA/8h mg/m3	ppm	STEL/15min mg/m3	ppm
OEL	EU	5000			

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,36	mg/l
Normal value in marine water	0,036	mg/l
Normal value for fresh water sediment	6,37	mg/kg
Normal value for marine water sediment	0,637	mg/kg
Normal value of STP microorganisms	71,7	mg/l

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Effects on workers	
	DNEL	DMEL	DNEL	DMEL
Oral	VND	7,9 mg/kg/d		
Inhalation	VND	2,5 mg/m3	VND	5 mg/m3
Skin	VND	7,9 mg/kg/d	VND	15,75 mg/kg/d

**1-methoxy-2-propanol**
**Threshold Limit Value**

Type	Country	TWA/8h mg/m3	ppm	STEL/15min mg/m3	ppm
WEL	GBR		100		150
TLV	GRC	360	100	1080	300
OEL	EU	375	100	568	150
TLV-ACGIH			100		150

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	10	mg/l
Normal value in marine water	1	mg/l
Normal value for fresh water sediment	41,6	mg/kg
Normal value for marine water sediment	4,17	mg/kg
Normal value for water, intermittent release	100	mg/l

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Effects on workers	
	DNEL	DMEL	DNEL	DMEL
Oral	VND	3,3 mg/kg		
Inhalation	VND	43,9 mg/m3	553,5 mg/m3	VND
Skin	VND	18,1 mg/kg		VND

**2-butoxyethanol**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min		
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	98		246		SKIN
WEL	GBR	123	25	246	50	SKIN
TLV	GRC	120	25			
OEL	EU	98	20	246	50	SKIN
TLV-ACGIH		97	20			

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Effects on workers			
Oral			VND	3,2 mg/kg		
Inhalation	123 mg/m3	VND	VND	49 mg/m3	VND	20 ppm
Skin			VND	38 mg/kg	VND	75 mg/kg

**2-methoxy-1-methylethyl acetate**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min		
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	275		550		SKIN
WEL	GBR	274	50	548	100	
TLV	GRC	275	50	550	100	
OEL	EU	275	50	550	100	SKIN

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,635	mg/l
Normal value in marine water	0,0635	ml/l
Normal value for fresh water sediment	3,29	mg/kg
Normal value for marine water sediment	0,329	mg/kg
Normal value for water, intermittent release	6,35	mg/l
Normal value of STP microorganisms	100	mg/l

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Effects on workers			
Oral			VND	1,67 mg/kg		
Inhalation			VND	33 mg/m3	553,5 mg/m3	VND VND 275 mg/m3
Skin			VND	54,8 mg/kg		VND 153,5 mg/kg

**acetone**
**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min		
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	600		1400		
WEL	GBR	1210	500	3620	1500	
TLV	GRC	1780		3560		
OEL	EU	1210	500			
TLV-ACGIH		1187	500	1781	750	

**DRUCKFARBEN HELLAS SA**Revision nr. 2  
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Page n. 11/23**KRAFT HARD DUKO METALLIZED****Predicted no-effect concentration - PNEC**

Normal value in fresh water	10,6	mg/l
Normal value in marine water	1,06	mg/l
Normal value of STP microorganisms	29,5	mg/l

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Effects on workers			
Oral	VND	62 mg/kg/d				
Inhalation	VND	200 mg/m <sup>3</sup>	VND	2420 mg/m <sup>3</sup>	VND	1210 mg/m <sup>3</sup>
Skin	VND	62 mg/kg/d			VND	186 mg/kg/d

## Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified.

**8.2. Exposure controls**

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

Exposure levels must be kept as low as possible to avoid significant build-up in the organism. Manage personal protective equipment so as to guarantee maximum protection (e.g. reduction in replacement times).

**HAND PROTECTION**

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

**SKIN PROTECTION**

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

**EYE PROTECTION**

Wear airtight protective goggles (see standard EN 166).

**RESPIRATORY PROTECTION**

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

**ENVIRONMENTAL EXPOSURE CONTROLS**

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with

environmental standards.

## SECTION 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	viscous liquid
Colour	silver
Odour	characteristic of solvent
Odour threshold	Not available
pH	Not available
Melting point / freezing point	Not available
Initial boiling point	Not available
Boiling range	Not available
Flash point	23 < T < 60 °C
Evaporation Rate	Not available
Flammability of solids and gases	Not available
Lower inflammability limit	Not available
Upper inflammability limit	Not available
Lower explosive limit	Not available
Upper explosive limit	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density	0.92-1.25 g/mL
Solubility	soluble in organic solvents
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	85KU (±20)
Explosive properties	not applicable
Oxidising properties	not applicable

### 9.2. Other information

Total solids (250°C / 482°F)	62% (±5)
VOC (Directive 2010/75/EC) :	61,48 %
VOC (volatile carbon) :	55,15 %

## SECTION 10. Stability and reactivity

### 10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

#### **n-butyl acetate**

N-BUTYL ACETATE: decomposes readily with water, especially when warm.

#### **1-methoxy-2-propanol**

Dissolves various plastic materials. Stable in normal conditions of use and storage.

Absorbs and dissolves in water and in organic solvents. With air it may slowly form explosive peroxides.

#### **Butan-1-ol**

Attacks various types of plastic materials.

#### **1-methoxy-2-propanol**

1-METHOXY-2-PROPANOL: absorbs and dissolves in water and in organic solvents, dissolves various plastic materials; it is stable but with air it may slowly form explosive peroxides.

**2-butoxyethanol**

2-BUTOXYETHANOL: decomposes in the presence of heat.

**2-methoxy-1-methylethyl acetate**

Stable in normal conditions of use and storage.

With the air it may slowly develop peroxides that explode with an increase in temperature.

**acetone**

ACETONE: decomposes under the effect of heat.

**10.2. Chemical stability**

The product is stable in normal conditions of use and storage.

**10.3. Possibility of hazardous reactions**

The vapours may also form explosive mixtures with the air.

**2-(2-butoxyethoxy)ethanol**

May react with: oxidising substances. May form peroxides with: oxygen. Develops hydrogen on contact with: aluminium. May form explosive mixtures with: air.

**xylene (mixture of isomers)**

XYLENE (MIXTURE OF ISOMERS): stable, but may develop violent reactions in the presence of strong oxidising agents such as sulphuric and nitric acids and perchlorates. May form explosive mixtures with the air.

**n-butyl acetate**

N-BUTYL ACETATE: risk of explosion on contact with: strong oxidising agents. Can react dangerously with alkaline hydroxides, potassium tert-butoxide. Forms explosive mixtures with the air.

**1-methoxy-2-propanol**

May react dangerously with: strong oxidising agents, strong acids.

**Butan-1-ol**

Reacts violently developing heat on contact with: aluminium, strong oxidising agents, strong reducing agents, hydrochloric acid. Forms explosive mixtures with: air.

**ethylbenzene**

ETHYLBENZENE: reacts violently with strong oxidising agents and attacks various types of plastics. Can form explosive mixtures with the air.

**2-butoxyethanol**

2-BUTOXYETHANOL: can react dangerously with: aluminium, oxidising agents. Forms peroxide with air.

**2-methoxy-1-methylethyl acetate**

May react violently with: oxidising substances, strong acids, alkaline metals.

**acetone**

ACETONE: risk of explosion on contact with: bromine trifluoride, difluoro dioxide, hydrogen peroxide, nitrosyl chloride, 2-methyl-1,3 butadiene, nitromethane, nitrosyl perchlorate. Can react dangerously with: potassium tert-butoxide, alkaline hydroxides, bromine, bromoform, isoprene, sodium, sulphur dioxide, chromium trioxide, chromyl chloride, nitric acid, chloroform, peroxymonosulphuric acid, phosphoryl chloride, chromosulphuric acid, fluorine, strong oxidising agents. Develops flammable gases with nitrosyl perchlorate.

**10.4. Conditions to avoid**

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

**2-(2-butoxyethoxy)ethanol**

Avoid exposure to: air.

**n-butyl acetate**

N-BUTYL ACETATE: avoid exposure to moisture, sources of heat and naked flames.

**Butan-1-ol**

Avoid exposure to: sources of heat, naked flames.

**1-methoxy-2-propanol**

1-METHOXY-2-PROPANOL: avoid exposure to the air.

**2-butoxyethanol**

2-BUTOXYETHANOL: avoid exposure to sources of heat and naked flames.

**acetone**

ACETONE: avoid exposure to sources of heat and naked flames.

**10.5. Incompatible materials****2-(2-butoxyethoxy)ethanol**

Incompatible with: oxidising substances, strong acids, alkaline metals.

**n-butyl acetate**

N-BUTYL ACETATE: water, nitrates, strong oxidising agents, acids and alkalis and potassium tert-butoxide.

**1-methoxy-2-propanol**

1-METHOXY-2-PROPANOL: oxidising agents, strong acids and alkaline metals.

**2-methoxy-1-methylethyl acetate**

Incompatible with: oxidising substances, strong acids, alkaline metals.

**acetone**

ACETONE: acid and oxidising substances.

**10.6. Hazardous decomposition products**

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

**2-(2-butoxyethoxy)ethanol**

May develop: hydrogen.

**ethylbenzene**

ETHYLBENZENE: methane, styrene, hydrogen, ethane.

**2-butoxyethanol**

2-BUTOXYETHANOL: hydrogen.

**acetone**

ACETONE: ketenes and other irritating compounds.

**SECTION 11. Toxicological information**



In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

### 11.1. Information on toxicological effects

#### ethylbenzene

ETHYLBENZENE: like the benzene homologues, may exert an effect on the CNS with depression, narcosis, often preceded by dizziness and accompanied by headache. It is irritating to the skin, conjunctivae and respiratory apparatus.

#### 1-methoxy-2-propanol

1-METHOXY-2-PROPANOL: the main way of entry is the skin, whereas the respiratory way is less important owing to the low vapour tension of the product. Concentrations above 100 ppm cause eye irritation, nose and oropharynx. At 1000 ppm disturbance in the equilibrium and severe eye irritation is observed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and ocular irritation on direct contact. No chronic effects have been reported in man.

#### n-butyl acetate

N-BUTYL ACETATE: in humans the substance's vapours cause irritation to the eyes and nose. In the event of repeated exposure, there is skin irritation, dermatosis (with dryness and flaking of the skin) and keratitis.

#### xylene (mixture of isomers)

XYLENE (MIXTURE OF ISOMERS): has a toxic effect on the CNS (encephalopathies). Irritating to the skin, conjunctivae, cornea and respiratory apparatus.

#### Metabolism, toxicokinetics, mechanism of action and other information Information on likely routes of exposure

#### 2-(2-butoxyethoxy)ethanol

WORKERS: inhalation; contact with the skin.

#### 1-methoxy-2-propanol

WORKERS: inhalation; contact with the skin.

POPULATION: ingestion of contaminated food or water; inhalation of ambient air; contact with the skin of products containing the substance.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### 2-(2-butoxyethoxy)ethanol

May be absorbed by inhalation, ingestion and skin contact; is irritating for the skin and especially for the eyes. May cause damage to the spleen. At room temperature the danger of inhalation is unlikely, due to the low vapour pressure of the substance.

#### Interactive effects

Information not available

#### ACUTE TOXICITY

LC50 (Inhalation) of the mixture: > 20 mg/l

LD50 (Oral) of the mixture: > 2000 mg/kg

LD50 (Dermal) of the mixture: > 2000 mg/kg

#### 2-butoxyethanol

LD50 (Oral) 1746 mg/kg Rat

LD50 (Dermal) > 2000 mg/kg Rabbit

LC50 (Inhalation)

#### zirconium octoate

LD50 (Oral) 2043 mg/kg Rat

**acetone**LD50 (Oral) 5800 mg/kg Rat  
LD50 (Dermal) 500 mg/kg Rabbit**hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics**LD50 (Oral) > 5000 mg/kg Rat  
LD50 (Dermal) > 5000 mg/kg Rabbit  
LC50 (Inhalation)**ethylbenzene**LD50 (Oral) 3500 mg/kg Rat  
LD50 (Dermal) > 5000 mg/kg Rabbit**1-methoxy-2-propanol**LD50 (Oral) > 2000 mg/kg Rat  
LD50 (Dermal) > 5000 mg/kg Rabbit  
LC50 (Inhalation)**n-butyl acetate**LD50 (Oral) > 10 mg/kg Rat  
LD50 (Dermal) > 14 mg/kg Rabbit  
LC50 (Inhalation)**xylene (mixture of isomers)**LD50 (Oral) 3523 mg/kg Rat  
LD50 (Dermal) > 1700 mg/kg Rabbit  
LC50 (Inhalation)**2-methoxy-1-methylethyl acetate**LD50 (Oral) 8530 mg/kg Rat  
LD50 (Dermal) > 5000 mg/kg Rat  
LC50 (Inhalation)**2-(2-butoxyethoxy)ethanol**LD50 (Oral) 6560 mg/kg Rat  
LD50 (Dermal) 2700 mg/kg Rabbit**Butan-1-ol**LD50 (Oral) 790 mg/kg Rat  
LD50 (Dermal) 3400 mg/kg Rabbit  
LC50 (Inhalation)**SKIN CORROSION / IRRITATION**

Causes skin irritation

**SERIOUS EYE DAMAGE / IRRITATION**

Causes serious eye irritation

**RESPIRATORY OR SKIN SENSITISATION**

May produce an allergic reaction. Contains: oxybis(methyl-2,1-ethanediy) diacrylate

**GERM CELL MUTAGENICITY**

Does not meet the classification criteria for this hazard class

**CARCINOGENICITY**

Does not meet the classification criteria for this hazard class

**REPRODUCTIVE TOXICITY**

Does not meet the classification criteria for this hazard class



**STOT - SINGLE EXPOSURE**

May cause respiratory irritation May cause drowsiness or dizziness

**STOT - REPEATED EXPOSURE**

May cause damage to organs

**ASPIRATION HAZARD**Does not meet the classification criteria for this hazard class Viscosity: >20,5 mm<sup>2</sup>/sec (40°C)**SECTION 12. Ecological information**

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

**12.1. Toxicity****2-butoxyethanol**

LC50 - for Fish	1474 mg/l/96h
EC50 - for Crustacea	1550 mg/l/48h
EC50 - for Algae / Aquatic Plants	1840 mg/l/72h
Chronic NOEC for Fish	> 100 mg/l
Chronic NOEC for Crustacea	> 100 mg/l

**acetone**

LC50 - for Fish	> 100 mg/l/96h
EC50 - for Algae / Aquatic Plants	> 5600 mg/l/72h
Chronic NOEC for Fish	0,1 mg/l

**hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics**

LC50 - for Fish	> 100 mg/l/96h Fish / Aquatic Invertebrates / Algae / Microorganisms
EC50 - for Crustacea	> 100 mg/l/48h
EC50 - for Algae / Aquatic Plants	> 100 mg/l/72h
Chronic NOEC for Fish	> 0,1 mg/l
Chronic NOEC for Crustacea	> 0,1 mg/l

**1-methoxy-2-propanol**

LC50 - for Fish	> 6,8 mg/l/96h
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**n-butyl acetate**

LC50 - for Fish	> 18 mg/l/96h Fish / Aquatic Invertebrates / Algae / Microorganisms
EC50 - for Crustacea	> 44 mg/l/48h
EC50 - for Algae / Aquatic Plants	> 675 mg/l/72h

**xylene (mixture of isomers)**

LC50 - for Fish	> 100 mg/l/96h Microorganisms
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**2-(2-butoxyethoxy)ethanol**

LC50 - for Fish 1300 mg/l/96h

EC50 - for Crustacea 100 mg/l/48h

**12.2. Persistence and degradability****2-butoxyethanol**

Rapidly degradable

**zirconium octoate**

Rapidly degradable

**acetone**

Rapidly degradable

**hydrocarbons, C9-C11, n-  
alkanes, isoalkanes,  
cyclics, <2% aromatics**

Rapidly degradable

**xylene (mixture of  
isomers)**

Rapidly degradable

**2-methoxy-1-methylethyl  
acetate**

Solubility in water &gt; 10000 mg/l

Rapidly degradable

**2-(2-butoxyethoxy)ethanol**

Solubility in water 1000 - 10000 mg/l

Rapidly degradable

**Butan-1-ol**

Solubility in water 1000 - 10000 mg/l

Rapidly degradable

**1-methoxy-2-propanol**

Solubility in water 1000 - 10000 mg/l

Rapidly degradable

**2,6-di-tert-butyl-p-cresol**

Degradability: information not available

**12.3. Bioaccumulative potential****zirconium octoate**

Partition coefficient: n-octanol/water 2,96

**acetone**Partition coefficient: n-octanol/water -0,24  
BCF 3**2-methoxy-1-methylethyl acetate**

Partition coefficient: n-octanol/water 1,2

**2-(2-butoxyethoxy)ethanol**

Partition coefficient: n-octanol/water 1

**Butan-1-ol**Partition coefficient: n-octanol/water 1  
BCF 3,16**1-methoxy-2-propanol**

Partition coefficient: n-octanol/water &lt; 1

**2,6-di-tert-butyl-p-cresol**Partition coefficient: n-octanol/water 5,1 Log Kow  
BCF < 1800**12.4. Mobility in soil****Butan-1-ol**

Partition coefficient: soil/water 0,388

**12.5. Results of PBT and vPvB assessment**

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

**12.6. Other adverse effects**

Information not available

**SECTION 13. Disposal considerations****13.1. Waste treatment methods**

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

**CONTAMINATED PACKAGING**

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

**SECTION 14. Transport information****14.1. UN number**

ADR / RID, IMDG, 1263  
IATA:

**14.2. UN proper shipping name**

ADR / RID: PAINT or PAINT  
RELATED  
MATERIAL  
IMDG: PAINT or PAINT  
RELATED  
MATERIAL  
IATA: PAINT or PAINT  
RELATED  
MATERIAL

**14.3. Transport hazard class(es)**

ADR / RID: Class: 3 Label: 3



IMDG: Class: 3 Label: 3



IATA: Class: 3 Label: 3

**14.4. Packing group**

ADR / RID, IMDG, III  
IATA:

**14.5. Environmental hazards**

ADR / RID: NO

IMDG: NO

IATA: NO

**14.6. Special precautions for user**

ADR / RID: HIN - Kemler: 30 Limited Tunnel

**DRUCKFARBEN HELLAS SA**Revision nr. 2  
Dated 13/01/2020  
Printed on 13/01/2020  
Page n. 21/23**KRAFT HARD DUKO METALLIZED**

IMDG:	Special Provision: - EMS: F-E, <u>S-E</u>	Quantities: 5 L	restriction code: (D/E)
IATA:	Cargo:  Pass.:  Special Instructions:	Limited Quantities: 5 L Maximum quantity: 220 L Maximum quantity: 60 L  A3, A72, A192	Packaging instructions: 366 Packaging instructions: 355

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

Information not relevant

**SECTION 15. Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Seveso Category - Directive 2012/18/EC: P5c

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006Product  
Point 3 - 40Contained substancePoint 55 2-(2-BUTOXYETHOXY)E  
THANOL Reg. no.:  
01-2119475104-44Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage greater than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

**15.2. Chemical safety assessment**

No chemical safety assessment has been processed for the mixture and the substances it contains.

**SECTION 16. Other information**

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

<b>Flam. Liq. 2</b>	Flammable liquid, category 2
<b>Flam. Liq. 3</b>	Flammable liquid, category 3
<b>Repr. 2</b>	Reproductive toxicity, category 2
<b>Acute Tox. 4</b>	Acute toxicity, category 4
<b>Asp. Tox. 1</b>	Aspiration hazard, category 1
<b>STOT RE 2</b>	Specific target organ toxicity - repeated exposure, category 2
<b>Eye Dam. 1</b>	Serious eye damage, category 1
<b>Eye Irrit. 2</b>	Eye irritation, category 2
<b>Skin Irrit. 2</b>	Skin irritation, category 2
<b>STOT SE 3</b>	Specific target organ toxicity - single exposure, category 3
<b>Skin Sens. 1</b>	Skin sensitization, category 1
<b>Aquatic Acute 1</b>	Hazardous to the aquatic environment, acute toxicity, category 1
<b>Aquatic Chronic 1</b>	Hazardous to the aquatic environment, chronic toxicity, category 1
<b>H225</b>	Highly flammable liquid and vapour.
<b>H226</b>	Flammable liquid and vapour.
<b>H361d</b>	Suspected of damaging the unborn child.
<b>H302</b>	Harmful if swallowed.
<b>H312</b>	Harmful in contact with skin.
<b>H332</b>	Harmful if inhaled.
<b>H304</b>	May be fatal if swallowed and enters airways.
<b>H373</b>	May cause damage to organs through prolonged or repeated exposure.
<b>H318</b>	Causes serious eye damage.
<b>H319</b>	Causes serious eye irritation.
<b>H315</b>	Causes skin irritation.
<b>H335</b>	May cause respiratory irritation.
<b>H317</b>	May cause an allergic skin reaction.
<b>H336</b>	May cause drowsiness or dizziness.
<b>H400</b>	Very toxic to aquatic life.
<b>H410</b>	Very toxic to aquatic life with long lasting effects.
<b>EUH066</b>	Repeated exposure may cause skin dryness or cracking.

**LEGEND:**

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number

- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

**GENERAL BIBLIOGRAPHY**

1. Regulation (EU) 1907/2006 (REACH) of the European Parliament
  2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
  3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
  4. Regulation (EU) 2015/830 of the European Parliament
  5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
  6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
  7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
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  10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
  11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
- The Merck Index. - 10th Edition
  - Handling Chemical Safety
  - INRS - Fiche Toxicologique (toxicological sheet)
  - Patty - Industrial Hygiene and Toxicology
  - N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
  - IFA GESTIS website
  - ECHA website
  - Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

**Note for users:**

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

**Changes to previous review:**

The following sections were modified:

02 / 03 / 08 / 09 / 10 / 11 / 12.