

# FixoTile Flex 30



Flexible, high-performance,  
polymer-modified,  
cement-based tile adhesive

- » **High adhesion & moisture resistance**
- » **Great capacity of elastic deformation**
- » **Ideal for large size tiles**
- » **Compatible with flexible cementitious waterproofing membranes (EN 14891)**
- » **Excellent workability & thixotropy**
- » **Zero slip**
- » **Extended open time**
- » **Application thickness up to 15mm**
- » **Indoor & outdoor usage**

## DESCRIPTION

**FixoTile Flex 30** is a flexible, high-performance, polymer-modified, cement-based tile adhesive. Enriched with selected vinyl and acrylic copolymer resins that offer enhanced adhesion, elastic deformation and characteristic moisture resistance. Contains natural hydraulic recycled binders (Recycled Green Technology) and inorganic modified phyllosilicate additives which improve workability, ensure zero slip and extended open time. It is classified as type **C2TES1** tile adhesive according to **EN 12004**.

## FIELD OF APPLICATION

**FixoTile Flex 30** is suitable for fixing absorbent and non-absorbent decorative tiles (e.g. granite, natural stone, glass tiles, porcellanato, klinker, ceramics, etc.) on floors or walls. Ideal for small & large size tiles, and for areas where high flexibility, adhesion and moisture resistance are required, such as: roofs, balconies, swimming pools, underfloor heating, bathrooms, industrial areas, surfaces with intense & heavy traffic (shopping centers, hotels, parking lots, schools, etc.). It can be applied on a variety of substrates such as: concrete, cement mortars, renders & masonry mortars, painted walls, dry construction (gypsum boards, cement boards, etc.), flexible cementitious waterproofing membranes, surfaces with existing and well anchored overlays of: tiles, marbles, mosaics. Compatible adhesive in tiling systems over flexible cementitious waterproofing membranes (according to **EN 14891**).

**Indoor and outdoor usage.**

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<b>TECHNICAL DATA (Measurement conditions 23±2°C and 50±5% Relative humidity)</b>	
Color	White
Mixing Ratio	7.5 lt water in 25kg FixoTile Flex 30 1.5 lt water in 5kg FixoTile Flex 30
Grain size (max)	600 µm
Bulk Density of dry mortar,	1.30±0,05kg/lt
Bulk Density of fresh mortar	1.82±0,05kg/lt
Application temperature	From +5°C to +35°C
Application thickness	Up to 15 mm
Pot life	4 hours
Adjustment time	40min
Grouting in wall tiles	After 4-8 hours
Grouting in floor tiles	After 24 hours
Set to light foot traffic	After 24 hours
Ready for service	After 14 days
Consumption	3-5 kg /m <sup>2</sup>

<b>PRODUCT PERFORMANCES</b>		
Initial tensile adhesion strength, after 28days	EN 12004-2, 8.3	≥ 1.80 N/mm <sup>2</sup>
Tensile adhesion strength after:		
water immersion		≥ 1.50 N/mm <sup>2</sup>
heat ageing at 70°C	EN 12004-2, 8.3	≥ 1.50 N/mm <sup>2</sup>
25 freeze-thaw cycles		≥ 1.80 N/mm <sup>2</sup>
<b>ADDITIONAL CHARACTERISTICS</b>		
Slip, EN 12004-2, 8.2		≤ 0.5mm
Open time: tensile adhesion strength after not less than 30 min, EN 12004-2, 8.1		≥ 0.60 N/mm <sup>2</sup>
Transverse deformation S, EN 12004-2, 8.6		2.5mm ≤ S ≤ 5 mm
Reaction to fire, EN 13501-1		Euroclass A1

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## DIRECTIONS FOR USE:

**1. SUBSTRATE - PREPARATION:** To ensure good adhesion, substrate should be clean, solid, without large unevenness ( $\leq 15\text{mm}$ ), free of dust, oil, lime, tar and loose elements.

Any new cementitious substrates (e.g. concrete, cement mortars, plasters, etc.) are ensured to be sufficiently cured for a period of at least 28 days, depending conditions.

On absorbent surfaces, before application, soak with water, without forming stagnant water.

On very absorbent surfaces (e.g. gypsum boards, cement boards, aerated concrete, etc.) it is recommended to apply the micromolecular substrate stabilization primer **Eco Dur Aqua** by **KRAFT Paints**.

**2. MIXING:** In a clean container add pure water and gradually empty the package content while stirring constantly with a low-speed electric mixer (7.5 – 8 lt water per 25Kg or 1.5 – 1.6 lt water per 5Kg **FixoTile Flex 30**) under constant stirring, with the help of a low speed electric mixer. Mixing must be done carefully so that no amount of product remains on the walls or bottom of the container. The product is ready for use when the mixture becomes homogeneous, creamy without lumps.

Let the mixture stand for about 5 minutes and stir again.

## IMPORTANT NOTES:

Do not apply at temperatures below  $+5^{\circ}\text{C}$  and above  $+35^{\circ}\text{C}$ .

Do not apply in case of impending rain for at least the next 24 hours after application.

Protect the application surface from rain and frost for at least 24 hours.

Do not apply directly on surfaces made of: wood, metal, plastic, PVC, foam

**3. APPLICATION:** Apply the adhesive up to 15mm thickness on the substrate using a notched trowel of appropriate size. Then apply the tile with constant pressure to ensure good entire surface contact between adhesive & tile.

On large tiles ( $>900\text{ cm}^2$ ) it is recommended to apply the adhesive all over the back side of each tile ("back-buttering" method) in order to achieve full bonding. Before application, ensure that tile surface is free of dust, otherwise clean thoroughly with water.

In normal conditions of temperature and humidity, the open time is 30 minutes. Otherwise, this time can be significantly reduced in adverse conditions (e.g. strong sunlight, high temperatures, dry air currents).

In any case, it is recommended to check the surface of applied adhesive, before tile fixing, to make sure that no membrane («skin») has formed. Otherwise, renew the adhesive by running notched trowel over it. If the adhesive has already start to set, remove it and spread a new «fresh» adhesive layer. Under no circumstances should the surface of the applied adhesive be wetted with water.

**4. CLEANING OF TOOLS:** Tools should be cleaned immediately after application with plenty of water while the material is still fresh or otherwise mechanically. Remove as much material as possible from tools before cleaning.

concrete, asphalt and bitumen materials.

It is recommended to create expansion joints every 15 – 20  $\text{m}^2$  for outdoor applications and for underfloor heating applications indoor. In any case, it is recommended to create expansion joints at the perimeter of each application.

Keep existing construction joints.

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## PACKAGING - SHADES:

The product is packaged in 25Kg, 5Kg valve paper bags in White shade.

 2884/2878	<b>Druckfarben Hellas S.A.</b> Megaridos Ave., Kallistiri area, GR-19300 Aspropyrgos, Greece
<b>23</b> DoP No 05.21 <b>Fixo Tile Pro 30</b> <b>EN 12004:2007 + A1:2012</b> Improved deformable cementitious adhesive with reduced slip and extended open time for internal and external tiling	
Reaction to fire	A1 <sub>fl</sub>
<b>Bond Strength as:</b>	
Initial tensile adhesion	≤ 1.0 N/mm <sup>2</sup>
<b>Durability, for:</b>	
Tensile adhesion strenght after water immersion	≤ 1.0 N/mm <sup>2</sup>
Tensile adhesion strenght after heat ageing	≤ 1.0 N/mm <sup>2</sup>
Tensile adhesion strenght after freeze-thaw cycles	≤ 1.0 N/mm <sup>2</sup>
Release of dangerous substances	See SDS

## CONSUMPTION

Consumption is about 3 – 5 Kg/m<sup>2</sup>. It depends on type of substrate, the application method, tools and conditions. Also on type and size of tile.

## STORAGE

Stored on wooden pallets and in a dry environment with temperature above 5°C for 12 months from the production date.

## HEALTH, SAFETY & ENVIRONMENTAL INFORMATION

Carefully read and follow all cautions and warnings on product label. For further information, refer to the Material Safety Data Sheet of this product.

Poison Centre Tel:

+30 210 7793 777



09/2023 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

4/4

**DISCLAIMER:** The above technical data, information, recommendations and guidance are based on scientific and technical knowledge, laboratory studies and long experience. However, the above information is considered to be as indicative and should be reviewed in any case in relation to each specific application conditions. Consequently, the suitability of each product in any application must be evaluated after referring to the updated Technical Data Sheet and to the website [www.kraftpaints.com](http://www.kraftpaints.com), as well as after contacting the technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable failures after using the product.

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