

Powderfine Ready-Mix & Fill



THINNING
0%



CONSUMPTION
1Kg/m² per
layer of 0.5mm
thickness



APPLICATION
spatula
or airless
spray gun



DRYING
2 - 4 hours

Ready-to-use, ultra fine-grained,
acrylic, filling and finishing putty

» Ready-to-use

Ready-to-use pasty acrylic ultra-fine filling and finishing putty. Ideal for smoothing interior large surfaces. It is suitable for masonry, plasterboard and plaster or concrete ceilings and is applied very easily, providing excellent coverage and a smooth even finish. It is easily sanded without much dust. Reusable material, repainted with emulsion paints or waterborne enamels.

» Easy application and sanding

» Filling properties

TECHNICAL DATA

Density ISO 2811 @25°C	1.71 g/mL(±0.04)
Solids Content w/w ISO 3251-03	71% (±3)
Viscosity (sp.7/50rpm)@ 25°C ISO 2555	32.000 m.Pas (±7000)
Consistency Flowtable Haegermann EN 1015 @ 25°C	15.5 cm (±1)
pH	8.7 (±0.5)
Consumption	1kg/m ² /0.5mm

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SURFACE PREPARATION

To ensure good adhesion, the surface must be smooth, dry, clean and free of dust, grease, residues, blistered paint or varnish etc.

Any existing surface capillary cracks must be repaired prior to application.

» **On surfaces that need repair:** use the appropriate KRAFT repair material.

APPLICATION INSTRUCTIONS

- » Suitable application tool: spatula/knife or airless spray gun
- » Apply 2 coats of KRAFT POWDERFINE READY-MIX & FILL. It is recommended to be applied in thickness 0,5 – 2 mm in two coats.
- » Surface drying time: 2 – 4 hours at 25°C and RH 50% (drying times are longer in wet / cold conditions).
- » Minimum recoating time: 4 – 5 hours.
- » Sanding Time: After 3 – 4 hours with sandpaper No200.
- » Before topcoat apply acrylic primer KRAFT HAFT or KRAFT ECO DUR AQUA.
- » Avoid application at temperatures below 5° C or greater than 35°C and relative humidity greater than 60%.

AFTER USE INSTRUCTIONS

- » Close the bucket well to maintain in good condition for future use. Store before and after opening in a cool place and away from sunlight, frost conditions and humidity.
- » Immediately clean tools with warm water and detergent.

PACKAGING

Available in white in 5kg and 18kg canisters.

HEALTH, SAFETY & ENVIRONMENTAL INFORMATION

Read label before use.


For further information please consult the Material Safety Data sheet.

Poison Centre Telephone:

+30 210 7793 777

STORAGE

Store the product before and after opening at temperatures between 5°C to 35°C away from direct sunlight and rain, for maximum 24 months from the date of production. Keep containers tightly closed when not in use.

 1871	Druckfarben Hellas S.A. Megaridos Ave., Kallistiri area, GR-19300 Aspropyrgos, Greece
25 DoP No 04.05 Powderfine Ready Mix & Fill EN 13963:2014 Type 3A - Jointing of gypsum boards	
Reaction to fire - R2F	A2-s1,d0
Flexural strength - F	> 51N
Dangerous substances - DS	See SDS

CERTIFIED SYSTEMS

ISO 9001 ISO 140001 ISO 50001 ISO 45001

11/25 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

2/2

DISCLAIMER: The above technical data, information, recommendations and guidance are based on scientific and technical knowledge, laboratory studies and long experience. However, the above information is considered to be as indicative and should be reviewed in any case in relation to each specific application conditions. Consequently, the suitability of each product in any application must be evaluated after referring to the updated Technical Data Sheet and to the website www.kraftpaints.com, as well as after contacting the technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable failures after using the product.

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