

# Spachtel™





**THINNING** 0%



COVERAGE 1,5-2,5 m<sup>2</sup>/Kg



### **APPLICATION** putty knife, trowel or airless spray gun



**DRYING** 30-45 minutes

100% acrylic water-based putty for interior and exterior use

## » Easy application

### » Quick drying

## » Exceptional filling and sanding

Water-based acrylic putty for interior and exterior use, featuring great resistance to humidity and frost. It can be applied on woods, plasterboards, cement boards, plaster, primed metals. It is sanded easily and enhances the surface. It is superior to conventional putty or stucco which take long to dry and show frequently signs of yellowing, cracks and patches on the final coat. It can be quickly recoated with emulsion, acrylic or enamel paints preventing cracks or detachments.

#### A/g (WB) Primers.

- VOC Limit Value: 30g/L.
- Maximum VOC concentration of the ready to use product: 29g/L.

TECHNICAL DATA	
Binder	Acrylic
Density ISO 2811 @ 25°C	1.55 g/mL (±0.05)
Solids content ISO 3251-03	69 % (±3%)
Viscosity ISO 2555 @ 25°C	320.000 m.Pas (+/-50.000) (sp.7/10rpm)
pH	8.5-9.5
Surface drying	30-45 mins
Minimum time for sanding	3 – 4 h
Coverage per coat	1.5-2.5 m <sup>2</sup> /Kg*

<sup>\*</sup> Depending on the surface absorbance.











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100% acrylic water-based putty for interior and exterior use

#### SURFACE PREPARATION

To ensure good adhesion, the surface must be dry, clean, and free of dust, grease, salts, rust, residues, blistered paint, etc.

- » On surfaces with mold, moss, fungi and algae: Remove the residues, apply 1 coat of KRAFT MOLD BLOCKER, clean the surface, prime with KRAFT ECO DUR AQUA and finish with 2 coats of KRAFT SPACHTEL.
- » On fresh concrete, plaster and gypsum: Prime with KRAFT ECO DUR and allow at least 30 days before applying KRAFT SPACHTEL.
- » On new wooden surfaces: Sand and clean the surface and then apply 1 coat of KRAFT WOOD CARE AQUA or KRAFT WOOD CARE. Finally apply 2-3 coats of KRAFT SPACHTEL.

#### APPLICATION INSTRUCTIONS

- » No thinning is required.
- » Dry to touch: 30-45 minutes at 25°C and 50% relative humidity. (Drying time is prolonged in high humidity and in cold temperatures).
- » Minimum sanding time: 3-4 hours.
- » Minimum recoating time: 24 hours.
- » Do not apply at temperatures below 10°C or above 35°C and at a relative humidity 65% or higher.
- » The final coat of paint is applied after priming the surface (already treated with KRAFT SPACHTEL) with 1 coat of KRAFT ECO DUR AQUA or KRAFT HAFT.

#### AFTER USE INSTRUCTIONS

- » Clean the tools and the product residues immediately with warm water and soap or detergent.
- » Close the canister well to preserve it in good condition for future use.
- » Store before or after opening in a cool place, avoiding sunlight or frost conditions.

#### **PACKAGING**

Available in white, in 400g, 800g and 5Kg containers.

## HEALTH, SAFETY & ENVIRONMENTAL PROTECTION INSTRUCTIONS

Read the label carefully before use. For more information, please refer to the Safety Data Sheet.

Poison Centre Telephone:

+30 210 7793 777

#### **STORAGE**

Store the product at temperatures between 5°C and 35°C away from direct sunlight and rain, for maximum 24 months from the date of production. Keep containers tightly closed when not in use.

06/23 THIS TECHNICAL DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS RELEVANT TO THIS PRODUCT

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